# PATENT ABSTRACTS OF JAPAN

(11)Publication number:

10-324344

(43)Date of publication of application: 08.12.1998

(51)Int.Cl.

B65D 27/00 B65D 27/16

(21)Application number: 09-131918

(71)Applicant: DAINIPPON PRINTING CO LTD

(22)Date of filing:

22.05.1997

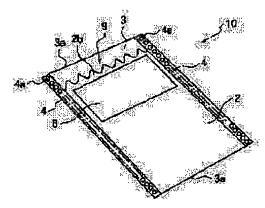
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## (54) STORAGE PAPER BAG

### (57) Abstract:

PROBLEM TO BE SOLVED: To prevent skin from being scratched with the open end of a storage paper bag when an item to be stored is put into it and when the stored item is taken out of it, by a method in which the open end part of at least one of two pieces of paper, used for making the bag sealed along its periphery so that its one side is opened, is formed curvedly.

SOLUTION: A storage paper bag 10, as for DP, which stores photographs and films is formed by superimposing rectangular upper paper 2 and lower paper 3 which is slightly larger in longitudinal size and has a level difference between the upper paper 2 and it, and by sticking three sides of the upper paper 2 and lower paper 3 with adhesive 5. In both sides of the upper paper 2 and lower paper 3, marginal punch areas 4, in which holes 4a for feeding are arranged at specific intervals, are formed. The remaining one side of the upper paper 2 and that of the lower paper 3 are not stuck to each other, and, on their one sides, an opening 9 comprising repeated curves in a wavy form is formed. Also, a form 6, consisting of a plurality of pieces of carbon paper or the like, is superimposed and stuck onto the upper paper 2, to allow information such as customer's name and date to be recorded on it.



### **LEGAL STATUS**

[Date of request for examination]

16.04.2004

[Date of sending the examiner's decision of rejection]

07.11.2006

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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#### **CLAIMS**

#### [Claim(s)]

[Claim 1] The receipt paper bag in which it is the receipt paper bag which can contain a contained object from opening, and the open end of one [ at least ] bag formation form is formed in the shape of a curve among said two sheets of bag formation forms among said two sheets of bag formation forms with which the periphery was blocked so that two sheets of bag formation forms might pile up and only one side might carry out opening.

[Claim 2] The open end of one [ said / at least ] bag formation form is a receipt paper bag according to claim 1 currently formed in the shape of a repeat wave.

[Claim 3] The receipt paper bag which is a receipt paper bag which can contain a contained object from opening among said two sheets of bag formation forms with which the periphery was blocked as two sheets of bag formation forms pile up and only one side carries out opening, and the open end of one [ at least ] bag formation form bends on either the inside of the storage bag concerned, and the outside among said two sheets of bag formation forms. [Claim 4] The receipt paper bag in which it is the receipt paper bag which can contain a contained object from opening, and the perforation is formed along the opening edge concerned among said two sheets of bag formation forms near the opening edge of one [ at least ] bag formation form among said two sheets of bag formation forms with which the periphery was blocked so that two sheets of bag formation forms might pile up and only one side might carry out opening.

[Claim 5] The receipt paper bag in which it is the receipt paper bag which can contain a contained object from opening among said two sheets of bag formation forms with which the periphery was blocked as two sheets of bag formation forms pile up and only one side carries out opening, and the opening edge of one [ at least ] bag formation form is judged by the perforation among said two sheets of bag formation forms.

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#### DETAILED DESCRIPTION

[Detailed Description of the Invention]

T00017

[Field of the Invention] This invention relates to the receipt paper bag which can contain a contained object among two sheets of papers in which the periphery was blocked so that only one side, such as an envelope, might carry out opening.

[0002]

[Description of the Prior Art] For example, in order to deliver a photograph and a film between the request Lord and a processing laboratory through an agency, and to contain a photograph and a film, the receipt paper bag called DP (Developing Printing) bag is used. The above-mentioned DP bag has pasted up the 3 circumferences of superposition, an overlay 2, and the lower paper 3 which face for the lower paper 3 which makes the DP bag 1 larger than the dimension of the longitudinal direction of an overlay 2 and this overlay 2, and has a level difference between overlays 2 through adhesives 5, as shown in drawing 7 (a) and (b). The one remaining sides of an overlay 2 and the lower paper 3 are not pasted up, but this one-side side serves as opening 9. Moreover, on an overlay 2, the document 6 which consists of the carbonic paper of two or more sheets and the non carbonic paper has pasted up in piles, and can fill in predetermined information. The marginal punch section 4 by which hole 4a for delivery was arranged at intervals of predetermined is formed in the both-sides section of an overlay 2 and the lower paper 3. In case the DP bag 1 is formed continuously, or in case this marginal punch section 4 is printed into the DP bag 1, it is conveyed in the array direction of hole 4a by the sprocket which gears to the sprocket of a winder and is rotated. [0003] Manufacture of the DP bag 1 performs predetermined printing, and prepares the continuous form of two sheets which formed the marginal punch section 4 in the both-sides section. A perforation is formed in one continuous form at a longitudinal direction at intervals of the die length of the lower paper 3 of the DP bag 1. Moreover, it leaves the marginal punch section 4 which follows the continuous form of another side in the level difference part of the shape of a rectangle of an overlay 2 and the lower paper 3, and judges in the shape of a ladder by the cutter. And a winder is equipped with the continuous form of two sheets, adhesives 5 are applied to the position of the above-mentioned continuous form of two sheets, and both are stuck one by one. Of this, after the DP bag 1 has continued, it is formed, and the DP bag 1 is completed by cutting the above-mentioned perforation by the burster.

[0004]

[Problem(s) to be Solved by the Invention] However, since open end 2a of an overlay 2 was judged by the cutter, when the above DP bags 1 have become very sharp, extended opening 9, and a photograph and a film were contained in the DP bag 1 or they took them out from the inside of the DP bag 1, they might damage the skins, such as a fingertip.

[0005] This invention is made that the disadvantageous profit in this conventional receipt paper bag should be canceled, and aims at offering the receipt paper bag which does not have a possibility that the skin may get damaged when the skins, such as a fingertip, contact the opening edge of a receipt paper bag, in the case of receipts and payments of the contained object which led opening to a receipt paper bag.

[0006]

[Means for Solving the Problem] Among said two sheets of bag formation forms with which the periphery was blocked so that two sheets of bag formation forms might pile up the receipt paper bag concerning this invention and only one side might carry out opening, it is the receipt paper bag which can contain a contained object from opening, and the open end of one [ at least ] bag formation form is formed in the shape of a curve among said two sheets of bag formation forms.

[0007] Preferably, the open end of one [ said / at least ] bag formation form is formed in the shape of a repeat wave.

[0008] The receipt paper bag concerning this invention is a receipt paper bag which can contain a contained object from opening among said two sheets of bag formation forms with which the periphery was blocked, as two sheets of bag formation forms pile up and only one side carries out opening, and the open end of one [ at least ] bag formation form bends it on either the inside of the storage bag concerned, and the outside among said two sheets of bag formation forms.

[0009] It is the receipt paper bag which can contain a contained object from opening, and the perforation is formed along the opening edge concerned among said two sheets of bag formation forms near the opening edge of one [ at least ] bag formation form among said two sheets of bag formation forms with which the periphery was blocked so

b

that two sheets of bag formation forms might pile up the receipt paper bag concerning this invention and only one side might carry out opening.

[0010] As two sheets of bag formation forms pile up the receipt paper bag concerning this invention and only one side carries out opening, it is the receipt paper bag which can contain a contained object from opening among said two sheets of bag formation forms with which the periphery was blocked, and the opening edge of one [ at least ] bag formation form is judged by the perforation among said two sheets of bag formation forms.

[Embodiment of the Invention] Hereafter, the gestalt of operation of this invention is explained to a detail with reference to a drawing.

1st operation gestalt <u>drawing 1</u> is the explanatory view showing the 1st operation gestalt of the receipt paper bag concerning this invention, (a) is a perspective view and (b) is a sectional view. As shown in <u>drawing 1</u>, the lower paper 3 which enlarges a little and has a level difference between overlays 2 rather than the dimension of the longitudinal direction of the rectangle-like overlay 2 and this overlay 2 will pile up and be put together of the receipt paper bag 10. The 3 circumferences of an overlay 2 and the lower paper 3 which face are pasted up through adhesives 5. Moreover, the marginal punch section 4 by which hole 4a for delivery was arranged at intervals of predetermined is formed in the both-sides section of an overlay 2 and the lower paper 3.

[0012] Moreover, the one remaining sides of an overlay 2 and the lower paper 3 are not pasted up, but this one-side side serves as opening 9, and open end 2b of the overlay 2 located in an opening 9 side is formed with the repeat wave-like curve. Furthermore, on the overlay 2, the document 6 which consists of the carbonic paper of two or more sheets and the non carbonic paper has pasted up in piles, for example, information, such as a customer's name and a date, can be filled in.

[0013] Predetermined printing is performed and manufacture of the receipt paper bag 10 constituted as mentioned above prepares the continuous form of two sheets for forming the overlay 2 and the lower paper 3 which formed the marginal punch section 4 in the both-sides section. A perforation is formed in the continuous form for forming the lower paper 3 at intervals of the die length of the lower paper 3 at a longitudinal direction. The level difference part of the shape of a rectangle of an overlay 2 and the lower paper 3 is formed in the continuous form for forming an overlay 2. In case the level difference section is formed in the continuous form for forming an overlay 2, it leaves the marginal punch section 4 and judges in the shape of a ladder by the cutter. At this time, one side of a level difference part is judged on the curve of the shape of an above-mentioned repeat wave, the cutter by which the cutting cutting edge was repeatedly formed in the wave-like curve in order to have judged on the repeat wave-like curve — it judges. And a winder is equipped with the continuous form of two sheets, adhesives 5 are applied to the position of the above-mentioned continuous form of two sheets, and both are stuck one by one. It is formed after the receipt paper bag 10 shown in drawing 1 has continued by this. Subsequently, the receipt paper bag 10 of a simple substance completes the receipt paper bag 10 formed in the condition of having continued by cutting the perforation formed in the continuous form for lower paper 3 formation by the burster.

[0014] The receipt paper bag 10 constituted as mentioned above opens opening 9, contains contained objects, such as a photograph and a film, between an overlay 2 and the lower paper 3, and takes out a contained object through opening 9 to it. When actuation which opens the opening 9 of the receipt paper bag 10, contains and takes out, and carries out a contained object is performed, the skins, such as a fingertip, may contact open end 2b of the overlay 2 located in an opening 9 side. Since opening edge 2b of an overlay 2 is repeatedly formed in the wave-like curve if the skins, such as a fingertip, touch opening edge 2b of the location of an arrow head A as shown in drawing 2, this part is easily bent by this operation gestalt, and the skin stops easily being able to contact decision section 2c which is the edge of opening edge 2b with it. For this reason, it can prevent that the skin is damaged by decision section 2c which is the edge of opening edge 2b of an overlay 2 as much as possible.

[0015] Moreover, since both-ends 3a of the lower paper 3 is cut by the perforation with this operation gestalt, the cutting section does not become sharp, but even if it contacts both-ends 3a of the lower paper 3, there is no possibility that the skin may be damaged. In addition, in this operation gestalt, although the configuration of opening edge 2b of an overlay 2 was repeated and it is wavelike, opening edge 2b tends to be bent by other curvilinear configurations, and should just be formed in them.

[0016] 2nd operation gestalt <u>drawing 3</u> is the perspective view showing the 2nd operation gestalt of the receipt paper bag of this invention. A different point between the receipt paper bags 10 explained in the receipt paper bag 20 and the 1st operation gestalt which are shown in <u>drawing 3</u> is the structure of the opening edge of an overlay 2, and is the same about other points. In <u>drawing 3</u>, opening edge 2b of the overlay 2 of the receipt paper bag 20 is formed linearly, and perforation 2c is formed in the overlay 2 along with this opening edge 2b. In case this perforation 2c manufactures the receipt paper bag 20, it is beforehand formed in the continuous form for forming the above-mentioned overlay 2 at intervals of predetermined.

[0017] As shown in drawing 4, when the opening 9 of the receipt paper bag 20 is opened, actuation which contains and takes out and carries out a contained object is performed and the skins, such as a fingertip, contact the location of an arrow head B by forming perforation 2c along with opening edge 2b of the receipt paper bag 20, in perforation 2c, it becomes easy to bend opening edge 2b. For this reason, it can prevent that the skin stops easily being able to contact 2d of decision sections which are a edge of opening edge 2b, and the skin is damaged by 2d of decision sections which are a edge of opening edge 2b of an overlay 2 as much as possible.

[0018] 3rd operation gestalt <u>drawing 5</u> is the perspective view showing the 3rd operation gestalt of the receipt paper bag of this invention. A different point among the receipt paper bags 10 and 20 explained in the receipt paper bag

30, 1st, and 2nd operation gestalten shown in drawing 5 is the structure of the opening edge of an overlay 2, and is the same about other points. In drawing 5, open end 2b of the overlay 2 of the receipt paper bag 30 is bent by the outside of the receipt paper bag 30. By considering as such a configuration, the opening 9 of the receipt paper bag 20 is opened, and when actuation which contains and takes out and carries out a contained object is performed, the skins, such as a fingertip, will contact ups-and-downs section 2e formed when open end 2b is bent. Since 2f of upsand-downs sections is not sharp, that the skin is damaged does not have them. In addition, in this operation gestalt, although considered as the configuration which bent opening edge 2b of an overlay 2 on the outside of the receipt paper bag 30, even if it bends inside the receipt paper bag 30, the same operation effectiveness is acquired. [0019] 4th operation gestalt drawing 6 is the top view of an overlay 2 in order to explain the 4th operation gestalt of the receipt paper bag of this invention, the 1- which described the configuration of other parts above although drawing 6 showed near open end 2b of an overlay 2 -- it is the same as that of the 3rd operation gestalt. In drawing 6, the edge of open end 2b of an overlay 2 is cut by the perforation, and when cut by the perforation, it is in the condition that 2f of cutting parts remained. Since 2f of cutting parts remains, the edge of open end 2b of an overlay 2 is not sharp. Therefore, when actuation which opens opening of a receipt paper bag, contains and takes out, and carries out a contained object is performed, even if the skin contacts the edge of open end 2b of an overlay 2, there is no possibility that the skin may get damaged.

[0020] As explained above, according to the receipt paper bag concerning the above-mentioned operation gestalt, the skin is not damaged at the opening edge of a receipt paper bag, and it becomes a safe receipt paper bag. In addition, with this operation gestalt, in case a receipt paper bag is manufactured continuously, manufacture effectiveness can be raised by making a receipt paper bag follow a single tier, arranging a receipt paper bag in two or more trains, and forming the marginal punch section 4 in the both ends of the receipt paper bag located in a line, although considered as the configuration which forms the marginal punch section 4 in the both sides. [ two or more ]

## [0021]

[Effect of the Invention] According to this invention, even if the skin contacts an open end, the receipt paper bag which cannot damage the skin and can carry out receipt and ejection of a contained object to insurance can be obtained.

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## DESCRIPTION OF DRAWINGS

[Brief Description of the Drawings]

[Drawing 1] It is the explanatory view showing the 1st operation gestalt of the receipt paper bag concerning this invention, and (a) is a perspective view and (b) is a sectional view.

[Drawing 2] It is the explanatory view showing the condition that the skin etc. contacted the opening edge of the overlay of drawing 1.

[Drawing 3] It is the perspective view showing the 2nd operation gestalt of the receipt paper bag of this invention. [Drawing 4] It is the explanatory view showing the condition that the skins, such as a fingertip, contacted the open end of the overlay of drawing 4.

[Drawing 5] Drawing 5 (a) is the perspective view showing the 3rd operation gestalt of the receipt paper bag of this invention, and (b) is a sectional view.

[Drawing 6] In order to explain the 4th operation gestalt of the receipt paper bag of this invention, it is the top view of an overlay 2.

[Drawing 7] It is the explanatory view showing an example of the structure of the conventional receipt paper bag, and (a) is a perspective view and (b) is a sectional view.

[Description of Notations]

10, 20, 30 -- Receipt paper bag

2 -- Overlay

2b - Open end

3 - Bottom paper

4 -- Marginal punch section

9 -- Opening

[Translation done.]

【物件名】

刊行物8

【添付書類】

刊行物 8

(19)日本国特許庁 (JP)

(12) 公開特許公報(A)

(11)特許出限公開番号

特開平10-324344

(43)公開日 平成10年(1998)12月8日

(51) Int.Cl.\*

B65D 27/00

27/18

量別記号

FI

B65D 27/00 27/16 S

審査請求 未請求 請求項の数5 OL (全 5 頁)

(21) 出版番号

(22)出真日

特度平9-131918

平成9年(1997)5月22日

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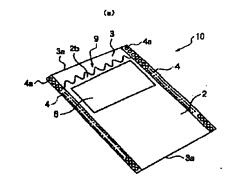
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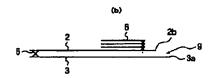
# (54) 【発明の名称】 収納転換

## (57)【要約】

【課題】収納紙袋への開口部を通じた被収納物の出し入 れの際に、収納紙袋の開口端に指先等の皮膚が接触する ことによって皮膚が傷つくおそれのない収納紙袋を提供 する。

【解決手段】2枚の袋形成用紙2、3が重ね合わされ、 一辺のみが開口するように外周が封鎖された、2枚の袋 形成用紙2、3の間に開口部9から被収納物を収納可能 な収納紙袋であって、2枚の袋形成用紙2の袋形成用紙 の開口端部2bが曲線状に形成されているものとした。





(2)

特開平10-324344 2

#### 【特許請求の範囲】

【請求項1】2枚の袋形成用紙が重ね合わされ、一辺の みが開口するように外周が封鎖された、前記2枚の袋形 成用紙の間に開口部から被収納物を収納可能な収納紙袋 であって、

前記2枚の袋形成用紙のうち、少なくとも一方の袋形成 用紙の開口端部が曲線状に形成されている収納紙袋。

【請求項2】前記少なくとも一方の袋形成用紙の開口端 部は、繰り返し波状に形成されている請求項1に記載の 収納紙袋。

【請求項3】2枚の袋形成用紙が重ね合わされ、一辺の みが開口するように外周が封鎖された、前記2枚の袋形 成用紙の間に開口部から被収納物を収納可能な収納紙袋 であって、

前記2枚の袋形成用紙のうち、少なくとも一方の袋形成 用紙の開口端部が当該収納袋の内側および外側のいずれ か一方に曲折されている収納紙袋。

【請求項4】2枚の袋形成用紙が重ね合わされ、一辺の みが開口するように外層が封鎖された、前記2枚の袋形 成用紙の間に開口部から被収納物を収納可能な収納紙袋 20 であって、

前記2枚の袋形成用紙のうち、少なくとも一方の袋形成 用紙の開口端の近傍に当該開口端に沿ってミシン目が形 成されている収納紙袋。

【請求項5】2枚の袋形成用紙が重ね合わされ、一辺の みが開口するように外周が封鎖された、前記2枚の袋形 成用紙の間に開口部から被収納物を収納可能な収納紙袋 であって、

前記2枚の袋形成用紙のうち、少なくとも一方の袋形成 用紙の開口端がミシン目によって裁断されている収納紙 30 袋。

## 【発明の詳細な説明】

## [0001]

【発明の属する技術分野】本発明は、例えば、封筒など の一辺のみが開口するように外周が封鎖された2枚の紙 の間に被収納物を収納可能な収納紙袋に関する。

## [0002]

【従来の技術】例えば、写真やフィルムを取次店を介し て依頼主と現像所との間で受け渡しを行うために、写真 やフィルムを収納するためにDP(Developing Printin 40 g)袋と呼ばれる収納紙袋が用いられている。上記のDP 袋は、例えば、図7(a)および(b)に示すように、 DP袋1は、上紙2とこの上紙2の長手方向の寸法より も大きくして上紙2との間に段差を有する下紙3を重ね 合わせ、上紙2と下紙3との相対する三周辺を接着削5 を介して接着してある。上紙2および下紙3の残りの一 辺は接着されておらず、この一辺側が開口部9となって いる。また、上紙2上には、複数枚のカーボン紙および ノンカーボン紙からなる帳票6が重ねて接着されてお り、所定の情報を記入可能となっている。上紙2および 50 鎖された、前記2枚の袋形成用紙の間に開口部から被収

下紙3の両側部には、送り用の孔4aが所定間隔で配列 されたマージナルパンチ部4が形成されている。このマ ージナルパンチ部4は、DP袋1を連続して形成する際 またはDP袋1に印字する際に、巻き取り機のスプロケ ットに噛み合い、回転するスプロケットによって孔4a の配列方向に搬送される。

【0003】DP袋1の製造は、例えば、所定の印刷を 施し、両側部にマージナルパンチ部4を形成した2枚の 連続用紙を用意する。一方の連続用紙には、長手方向に ミシン目をDP袋1の下紙3の長さの間隔で形成する。 また、他方の連続用紙には、上紙2と下紙3との矩形状 の段差部分を連続するマージナルパンチ部 4を残してカ ッターによって梯子状に裁断する。そして、2枚の連続 用紙を巻き取り機に装着し、上記の2枚の連続用紙の所 定の位置に接着剤5を塗布し、両者を順次貼り合わせ る。これによって、DP袋1が連続した状態で形成さ れ、上記のミシン目を例えばバースタによって切断する ことによって、DP袋1が完成する。

#### [0004]

【発明が解決しようとする課題】しかしながら、上記の ようなDP袋1は、上紙2の開口端部2aは、カッター によって裁断されているため、非常に鋭利となってお り、開口部9を広げて、写真やフィルムをDP袋1内に 収納したり、DP袋1内から取り出したりする際に、指 先等の皮膚を傷つけることがあった。

【0005】本発明は、かかる従来の収納紙袋における 不利益を解消すべくなされたものであって、収納紙袋へ の開口部を通じた被収納物の出し入れの際に、収納紙袋 の開口端に指先等の皮膚が接触することによって皮膚が 傷つくおそれのない収納紙袋を提供することを目的とす る。

### [0006]

【課題を解決するための手段】本発明に係る収納紙袋 は、2枚の袋形成用紙が重ね合わされ、一辺のみが開口 するように外周が封鎖された、前記2枚の袋形成用紙の 間に開口部から被収納物を収納可能な収納紙袋であっ て、前記2枚の袋形成用紙のうち、少なくとも一方の袋 形成用紙の開口端部が曲線状に形成されている。

【0007】好ましくは、前記少なくとも一方の袋形成 用紙の開口端部は、繰り返し波状に形成されている。

【0008】本発明に係る収納紙袋は、2枚の袋形成用 紙が重ね合わされ、一辺のみが開口するように外周が封 鎖された、前記2枚の袋形成用紙の間に開口部から被収 納物を収納可能な収納紙袋であって、前記2枚の袋形成 用紙のうち、少なくとも一方の袋形成用紙の開口端部が 当該収納袋の内側および外側のいずれか一方に曲折され ている。

【0009】本発明に係る収納紙袋は、2枚の袋形成用 紙が重ね合わされ、一辺のみが開口するように外周が封

(3)

特開平10-324344

納物を収納可能な収納紙袋であって、前記2枚の袋形成 用紙のうち、少なくとも一方の袋形成用紙の開口端の近 傍に当該開口端に沿ってミシン目が形成されている。

【0010】本発明に係る収納抵袋は、2枚の袋形成用紙が重ね合わされ、一辺のみが開口するように外周が封鎖された、前記2枚の袋形成用紙の間に開口部から被収納物を収納可能な収納紙袋であって、前記2枚の袋形成用紙のうち、少なくとも一方の袋形成用紙の開口端がミシン目によって裁断されている。

#### [0011]

【発明の実施の形態】以下、本発明の実施の形態を図面を参照して詳細に説明する。

# 第1 実施形態

図1は、本発明に係る収納紙袋の第1の実施形態を示す 説明図であって、(a)は斜視図であり、(b)は断面 図である。図1に示すように、収納紙袋10は、矩形状 の上紙2とこの上紙2の長手方向の寸法よりも若干大き くして上紙2との間に段差を有する下紙3が重ね合わさ った状態になっている。上紙2と下紙3との相対する三 周辺は、接着削5を介して接着してある。また、上紙2 20 および下紙3の両側部には、送り用の孔4 aが所定間隔 で配列されたマージナルパンチ部4が形成されている。 【0012】また、上紙2および下紙3の残りの一辺は 接着されておらず、この一辺側が開口部9となってお り、開口部9側に位置する上紙2の開口端部2bは、繰 り返し波状の曲線で形成されている。さらに、上紙2上 には、複数枚のカーボン紙およびノンカーボン紙からな る帳票6が重ねて接着されており、例えば、顧客の氏名 や日付等の情報を記入可能となっている。

【0013】上記のように構成される収納紙袋10の製 30 造は、例えば、所定の印刷を施し、両側部にマージナル パンチ部4を形成した、上紙2および下紙3を形成する ための2枚の連続用紙を用意する。下紙3を形成するた めの連続用紙には、長手方向にミシン目を下紙3の長さ の間隔で形成する。上紙2を形成するための連続用紙に は、上紙2と下紙3との矩形状の段差部分を形成する。 上紙2を形成するための連続用紙に段差部を形成する際 には、マージナルパンチ部4を残してカッターによって 梯子状に裁断する。このとき、段差部分の一方の辺は、 上記した繰り返し波状の曲線に裁断する。繰り返し波状 40 の曲線に裁断するには、たとえば、切断刃が繰り返し液 状の曲線に形成されたカッターよって裁断する。そし て、2枚の連続用紙を巻き取り機に装着し、上記の2枚 の連続用紙の所定の位置に接着削5を塗布し、両者を順 次貼り合わせる。これによって、図1に示す収納紙袋1 0が連続した状態で形成される。次いで、連続した状態 で形成された収納紙袋10は、下紙3形成用の連続用紙 に形成されたミシン目を例えばパースタによって切断す ることによって、単体の収納紙袋10が完成する。

開口部9を開いて、上紙2と下紙3との間に、例えば写真やフィルム等の被収納物を収納し、開口部9を通じて被収納物を取り出す。収納紙袋10の開口部9を開いて被収納物を収納および取り出しする動作を行うと、指先等の皮膚が開口部9側に位置する上紙2の開口端部2bに接触することがある。本実施形態では、図2に示すように、矢印Aの位置の開口端2bに指先等の皮膚が触れると、上紙2の開口端2bに指先等の皮膚が触れると、上紙2の開口端2bが繰り返し波状の曲線に形成されていることから、この部分が容易にたわみ、開口端2bの縁部である裁断部2cに皮膚が接触しにくくなる。このため、上紙2の開口端2bの縁部である裁断部2cによって皮膚が傷つけられるのを極力防止することができる。

【0015】また、本実施形態では、下紙3の両端部3 aは、ミシン目によって切断されているため、切断部が鋭利となっておらず、下紙3の両端部3 aに接触しても皮膚が傷つけられるおそれがない。なお、本実施形態においては、上紙2の開口端2 bの形状を繰り返し波状としたが、他の曲線形状でも開口端2 bがたわみやすく形成されていれば良い。

### 【0016】第2実施形態

図3は、本発明の収納紙袋の第2の実施形態を示す斜視 図である。図3に示す収納紙袋20と第1実施形態にお いて説明した収納紙袋10との間で異なる点は、上紙2 の開口端の構造であり、その他の点については同じであ る。図3において、収納紙袋20の上紙2の開口端2b は直線的に形成され、上紙2にはこの開口端2bに沿っ てミシン目2cが形成されている。このミシン目2c は、収納紙袋20を製造する際に、上記した上紙2を形 成するための連続用紙に予め所定間隔で形成しておく。 【0017】収納紙袋20の開口端2bに沿ってミシン 目2cを形成しておくことにより、図4に示すように、 収納紙袋20の開口部9を開いて被収納物を収納および 取り出しする動作を行って矢印Bの位置に指先等の皮膚 が接触すると、開口端2 bはミシン目2 c において曲折 しやすくなる。このため、開口端2bの縁部である裁断 部2dに皮膚が接触しにくくなり、上紙2の開口端2b の縁部である裁断部2 dによって皮膚が傷つけられるの を極力防止することができる。

### 【0018】 第3実施形態

の曲線に裁断するには、たとえば、切断刃が繰り返し液 状の曲線に形成されたカッターよって裁断する。そし て、2枚の連続用紙を巻き取り機に装着し、上記の2枚 の連続用紙の所定の位置に接着剤5を塗布し、両者を順 次貼り合わせる。これによって、図1に示す収納紙袋1 のが連続した状態で形成される。次いで、連続した状態 で形成された収納紙袋10は、下紙3形成用の連続用紙 に形成されたミシン目を例えばパースタによって切断す ることによって、単体の収納紙袋10が完成する。 【0014】上記のように構成される収納紙袋10は、50 を折り曲げた際に形成される曲折部2 e に接触すること

(4)

特開平10-324344

6.

になる。曲折部2 f は、鋭利ではないため、皮膚が傷つけられることは全くない。なお、本実施形態においては、上紙2の開口端2 b を収納紙袋3 0 の外側に折り曲げた構成としたが、収納紙袋3 0 の内側に折り曲げても同様な作用効果が得られる。

5

## 【0019】第4実施形態

図6は、本発明の収納紙袋の第4の実施形態を説明するため上紙2の平面図である。図6では、上紙2の開口端のある。図6では、上紙2の開口端のある。図6において、上間の開口端部2bの縁部は、ミシン目によって切断されており、ミシン目によって切断されることにより切断のお分2fが残存した状態となっている。切断部分2fが現存した状態となっている。切断部分2fが現存した状態となっている。切断部分2fが現存した状態となっている。切断部分2fが現存した状態となっている。切断部分2fがまた状態を示す説明をであっていない。したがって、収納紙袋の開口部を開いて被収納物を収納および取り出しする動作を行った際に、上紙2の開口端部2bの縁部に皮膚が接触しても、関後を示す斜視図でもた、上紙2の開口端部2bの縁部に皮膚が接触しても、関係を引きないのである。

【0020】以上説明したように、上記した実施形態に係る収納紙袋によれば、収納紙袋の開口端で皮膚を傷つ 20 けることがなく、安全な収納紙袋となる。なお、本実施形態では、収納紙袋を連続して製造する際に、収納紙袋を一列に連続させ、その両側にマージナルパンチ部4を形成する構成としたが、収納紙袋を複数列に配置して、複数並んだ収納紙袋の両端にマージナルパンチ部4を形成するとにより、製造効率を向上させることができる。

[0021]

\*【発明の効果】本発明によれば、<u>開口端部に皮膚が接触しても、皮膚</u>を傷つけることがなく、被収納物の収納および取り出しを安全に行うことができる収納紙袋を得ることができる。

【図面の簡単な説明】

【図1】本発明に係る収納紙袋の第1の実施形態を示す 説明図であって、(a)は斜視図であり、(b)は断面 図である。

【図2】図1の上紙の開口端に皮膚等が接触した状態を 0 示す戦時図である

【図3】本発明の収納紙袋の第2の実施形態を示す斜視 図である。

【図4】図4の上紙の開口端部に指先等の皮膚が接触した状態を示す説明図である。

【図5】図5(a)は本発明の収納紙袋の第3の実施形態を示す斜視図であり、(b)は断面図である。

【図6】本発明の収納紙袋の第4の実施形態を説明する ため上紙2の平面図である。

【図7】従来の収納紙袋の構造の一例を示す説明図であ 〕 り、(a)は斜視図であり、(b)は断面図である。 【符号の説明】

10, 20, 30…収納紙袋

2…上紙

2 b…開口端部

3…下紙

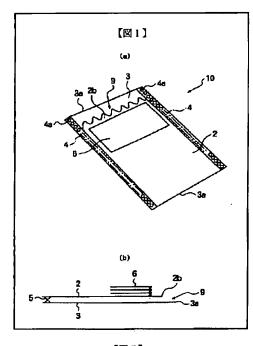
4…マージナルパンチ部

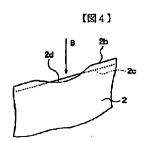
9…開口部

[M2] [M3] [M6]

(5) \_

特開平10-324344





【図5】

(a)

